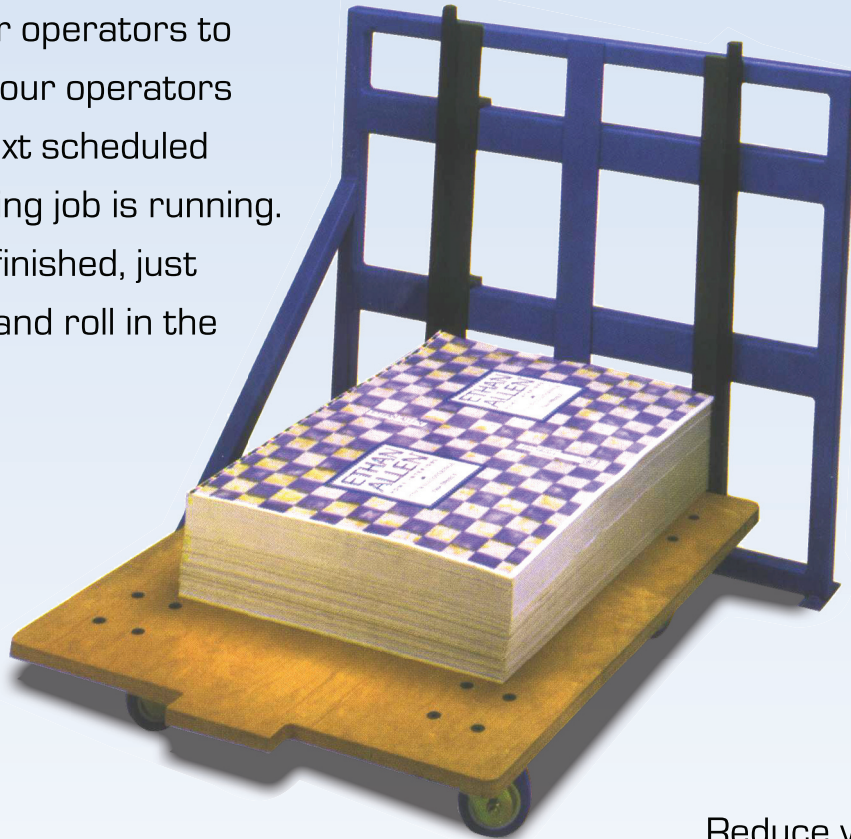


Maximize your operator's time and your production output with D&K's latest addition to our accessory line-up. Utilizing the pre-loader will enable you to maximize your operators to full capacity. Simply put, your operators will be able to load the next scheduled job off-line while the existing job is running. When the existing job is finished, just roll away the empty tray and roll in the loaded tray.

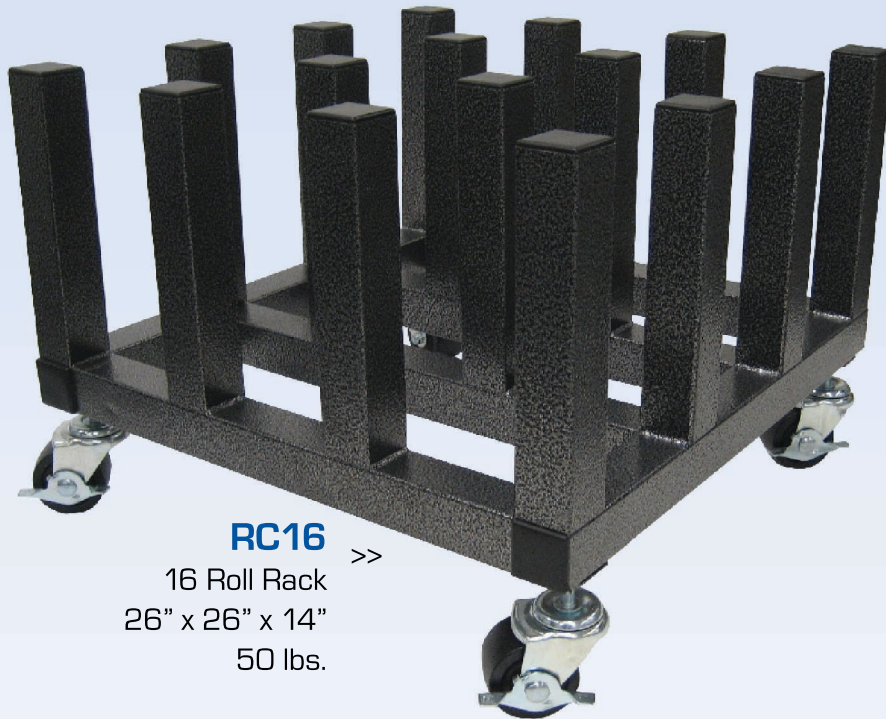


Reduce your downtime
and increase your profits by adding
this D&K accessory to your line of equipment.

Engineered to meet today's rigorous laminating standards

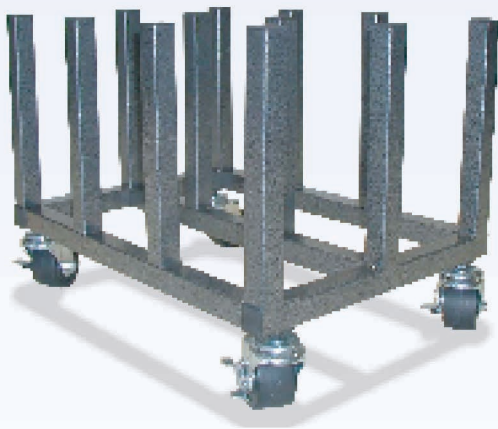


HEAVY DUTY MOBILE RACK FOR LARGE FORMAT MEDIA STORAGE



RC16 >>
16 Roll Rack
26" x 26" x 14"
50 lbs.

Heavy Duty >>
Locking Casters



<< **RC12**
12 Roll Rack
16" x 20" x 20"
30 lbs.



RC16

- Holds **RC12** or **RC16** rolls of material with 3" core up to 61" in lengths.
- Heavy Duty 2" square tubing construction
- Powder Coated (Silver Vein) Finish
- Heavy Duty 2" Nylon Casters
- Space Saving Design
- Holds 1,000 lbs. of product
- Product Code - **RC12 & RC16**

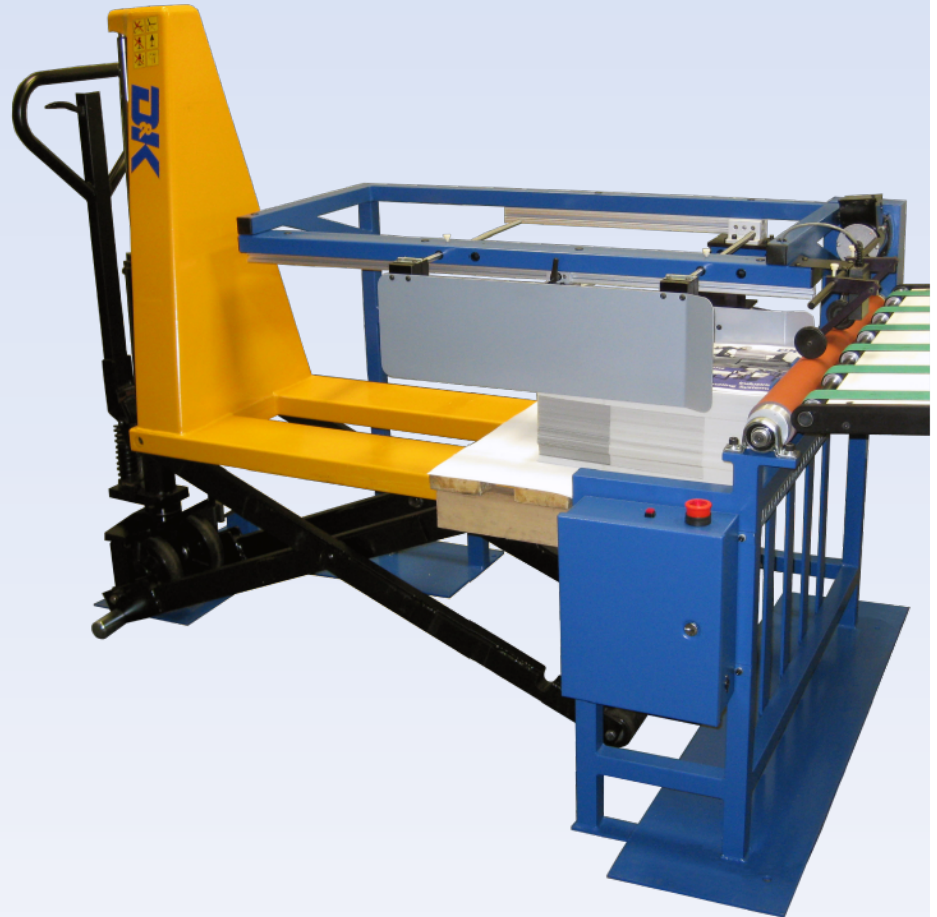
The above information is presented for reference and illustration of general product characteristics only. The information does not constitute a representation or warranty relating to the suitability or fitness for a particular application or otherwise create guarantees of product performance. All material should be tested by purchaser to determine final suitability.

Made in the USA



The D&K Stacker/Material Handling System provides a perfect solution to your production needs by reducing the handling of sheets after lamination. The Stacker/Material Handling System stacks the output of sheet lamination on a palletized lift for further processing and also doubles as an efficient material handling unit that allows for easy access to sheet stacks.

- Compatible with all D&K and competitor laminating systems.
- Lift can be used to move materials from process to process.
- System can handle the smallest or largest of sheets, from 80lb. text to 24pt. board stock.
- Adjustable side offers easy access to remove double feeds.
- Made in the U.S.A.



Specifications

| | |
|------------------------|-----------------------------|
| Dimensions: | 48"W x 74"L x 52"H |
| Weight: | 600 lbs. (approx.) |
| Electric: | 120 VAC, 2 amps |
| Air Requirements: | 2 - 8 cfm @ 80 psi |
| Max. Speed: | Based on laminating system* |
| Sheet Size: | 8.5"W x 11"L - 32"W x 45"L |
| Sheet Thickness Range: | .004" - .05" |
| Load Capacity: | 3,000 lbs. |



Material Handling System

** Max. speed is dependent on the operator's ability to produce a flat, uniform cut sheet going into the stacker and the time it takes for the sheet to float down to a settled position in the stack (i.e.: a large, light sheet will likely run slower than a large, heavy sheet).*

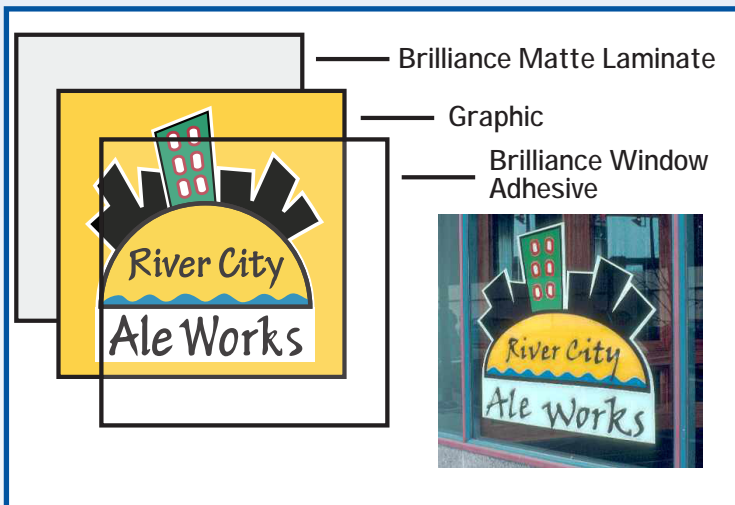
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Made in the USA 

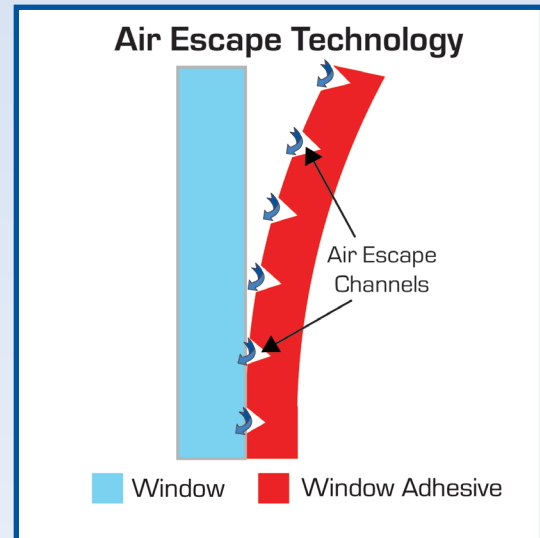
D&K's Brilliance Window Adhesive makes high-quality window graphics simple. This optically clear mounting adhesive features a textured air escape liner that allows for easy handling and bubble-free installation on interior or exterior window surfaces. Brilliance Window Adhesive is also designed to remove cleanly from glass, allowing you to easily display temporary or seasonal messages.

Instructions on Making a Window Graphic:

- Apply the permanent side of Brilliance Window Adhesive (EOCR) to the face of your print.
- (Optional) Apply Brilliance Matte or other protective laminate to the back of the print.
- Remove the protective lay-flat liner and apply the optically clear adhesive to the window. Move from the center of the graphic outwards, using a squeegee or similar object to smooth out any trapped air pockets.



Window Graphic Composition



BRILLIANCE

Bringing out the BRILLIANCE of Your World

Brilliance Window Adhesive

| Part # | Roll Size |
|-----------|------------|
| EOCR25025 | 25" x 25' |
| EOCR51150 | 51" x 150' |
| EOCR54150 | 54" x 150' |

Recommendations

- 1) Ensure that the print is completely free of dust and other contaminants. Any debris on the print will be visible in the window graphic. Thoroughly clean the window with soap and water before applying window graphics.
- 2) Do not use water or other aqueous solutions when applying Brilliance Window Adhesive. Unlike air, liquids may become trapped in the air escape channels between your image and the window.
- 3) Use two-sided prints for window graphics that can be viewed from the front and back.
- 4) Mount Brilliance Window Adhesive to your print using 120° F of heat assist for the clearest graphics.

The above information is presented for reference and illustration of general product characteristics only. The information does not constitute a representation or warranty relating to the suitability or fitness for a particular application or otherwise create guarantees of product performance. All material should be tested by purchaser to determine final suitability.



High performance transfer adhesives are coated directly to a sophisticated release liner. Unlike conventional mounting adhesive tapes, D&K's transfer adhesives are unsupported with no carrier. This allows for ultimate conformability and adhesive strength. The application (i.e. nameplate) is applied to one side, while the other side contains a liner that protects the adhesive until ready for use. Once the application is ready to be applied, the liner is peeled off and the adhesive transfers from the liner to the substrate, ready for immediate and permanent bond.

- Superior bond
- Greater versatility over traditional mounting adhesives
- Excellent dimensional stability
- Good resistance to harsh environments
- Reduced "tunneling" effect
- High tack, shear, and temperature resistance

Product Specifications

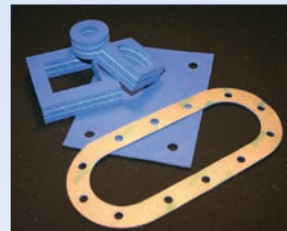
| | |
|----------------|------------------------------------|
| Thicknesses: | 2mil, 5mil |
| Release Liner: | 60# C2S Polycoated Kraft |
| pH Film: | 7 |
| Adhesive Type: | Solvent Acrylic Pressure Sensitive |
| Core Size: | 3" |
| Winding: | Adhesive In |

Recommendations

- 1) High Performance Transfer adhesives are recommended for mounting applications that may be exposed to harsh environmental conditions such as exposure to organic solvents, weak acids and bases, salt water, etc.
- 2) The 5mil version is great for hard surfaces such as metal, glass and certain hard plastics (Lexan, vinyl, phenolic, epoxy paint, acrylic).
- 3) The 2mil version features the same adhesive as the 5mil, but in a 2mil thickness. The 2mil adhesive is suitable for smooth metal or hard plastic surfaces.

Part Number Available Sizes

| | |
|-----------------|------------------|
| HPT27200 (2mil) | 27" x 200' rolls |
| HPT54200 (2mil) | 54" x 200' rolls |
| HPT27205 (5mil) | 27" x 200' rolls |
| HPT54205 (5mil) | 54" x 200' rolls |



Industrial Products



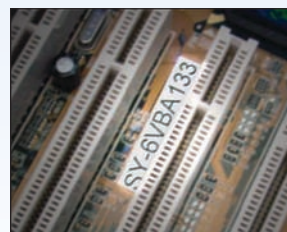
Label Stock



Plaque/Trophy Mounting



Nameplates



Electronics



Appliances



Heat-Activated Transfer Adhesives provide an easy-to-apply, carrier-free mounting solution. Unlike most pressure sensitive adhesives, there is no or very low initial tack. This allows prints to be repositioned until the alignment is perfect. When processed through a heated laminator, the adhesives form a permanent, optically-clear bond that is ideal for pre-coating boards and producing decals.

JA Low Tack Adhesive

Initial low tack adhesive forms a permanent bond at 180° - 200° F.

JHA "No Tack" Adhesive

A no tack adhesive that forms a permanent bond at approximately 150° F. Prints can be repositioned prior to bonding.



Pre-Coated Mounting Board Composition

| Characteristics | Value |
|--------------------|-----------------------|
| Thickness: | 1 mil |
| Release Liner: | Moisture Stable Liner |
| pH Film: | 7 |
| Adhesive Type: | Heat Assist Transfer |
| Recommended Speed: | 1 - 3 fpm |
| Core Size: | 3" |
| Winding: | Adhesive In |

| Part Number | Roll Size |
|--------------------|------------------|
| JA38200 (low tack) | 38" x 200' rolls |
| JA51200 (low tack) | 51" x 200' rolls |

| Part Number | Roll Size |
|--------------------|------------------|
| JHA25200 (no tack) | 25" x 200' rolls |
| JHA38200 (no tack) | 38" x 200' rolls |
| JHA41200 (no tack) | 41" x 200' rolls |
| JHA51200 (no tack) | 51" x 200' rolls |

Recommendations: Pre-Coating Boards

- 1) Ensure the board you are coating to is clean and free from dust and other contaminants.
- 2) Adhere the transfer adhesive to the mounting board using a roll laminator heated to the appropriate temperature.
- 3) When you are ready to adhere the printed media, remove the release liner and position the print on the board.
- 4) Process the board and print through a heated laminator to form a permanent bond and allow to cool before handling.



Optistick™ Premium and Optistick™ Removable Heat Assist Decal Laminates are ideal for one pass decaling of prints. A crystal-clear polyester substrate is coated on one side with a low melt thermal adhesive (activates at 180° - 200°F) and an optically clear pressure sensitive acrylic adhesive on the reverse side. A single silicone treated moisture-stable release liner protects the permanent or removable pressure sensitive adhesive until application.



Thermal/PSA
Adhesive

Release
Liner

Optistick™ Removable

Ideal for temporary graphics, Optistick™ Removable features a removable pressure sensitive adhesive that can be repositioned with ease.

Optistick™ Premium

Low melt thermal polyester adhesive with permanent pressure sensitive adhesive protected by a polyester liner. Available in a 4 mil configuration with a release liner.



Decal Composition

Optistick™ Premium

| Part # | Roll Size |
|----------|------------|
| OSP38200 | 38" x 200' |
| OSP41200 | 41" x 200' |
| OSP51200 | 51" x 200' |
| OSP54200 | 54" x 200' |
| OSP61200 | 61" x 200' |

Optistick™ Removable

| Part # | Roll Size |
|----------|------------|
| OSR38200 | 38" x 200' |
| OSR41200 | 41" x 200' |
| OSR51200 | 51" x 200' |
| OSR54200 | 54" x 200' |
| OSR61200 | 61" x 200' |

Pre-Coat Boards With Optistick™

- 1) Select a smooth, flat board such as Foamboard
- 2) Process the board and Optistick™ laminate through a cold laminator, adhering the side containing the pressure sensitive adhesive to the board while simultaneously removing the PSA liner.
- 3) You are now left with a pre-coated board featuring a low melt thermal adhesive that is ready to adhere to a print.

D&K's Pressure Sensitive Adhesives will meet any application requirement when mounting prints to a variety of substrates. These adhesives offer superior adhesion in several different formulations to meet your specific mounting requirements.

General Purpose Mounting Adhesive (MG)

A mounting adhesive equipped with a moisture stable liner as well as a rubber-based adhesive to insure the finished product is flat and offers a permanent bond. The ideal adhesive for mounting boards (gator, sintra, foam board), posters, wide-format digital prints and photographic prints to a wide variety of substrates.

Dual Mounting Adhesive Opaque White (Floor Graphics) (FI)

Offers a permanent adhesive on one side and a removable adhesive on the other. The opaque finish diminishes the effect of light important for trade show graphics. Perfect for images that are intended to be removed after a period of time, such as decals, signs and displays.

Dual Mounting Adhesive Clear (Floor Graphics) (FI)

Offers a permanent adhesive on one side and a removable adhesive on the other. Ideal for floor graphics and other images that are intended to be removed after a period of time, such as decals, signs and displays.

Ultra White Opaque Mounting Adhesive (MU)

Two-sided white adhesive designed for applications that require mounting to thin media. The opaque backing diminishes the effect of light as it shows through the finished piece leaving a smooth and polished print. Excellent for back lit applications and materials that are especially sensitive to heat.

Optically Clear UV Mounting Adhesive (OC/OCR)

Perfect for back lit applications when permanent mounting to Plexiglas® and other substrates such as glass and lenticular lens is desired. This double-sided mounting adhesive has UV inhibitors that reduce the effects of damaging rays. Permanent/permanent and permanent/removable adhesives are designed to easily remove from glass, Plexiglas® and acrylic sheet within six months of application.

Standard Mounting Adhesive (MES)

A general purpose adhesive which permanently bonds to a wide range of substrates. A cost-effective aggressive mounting adhesive with a polyester carrier and protected by a single moisture stable release liner. Also available in acrylic.



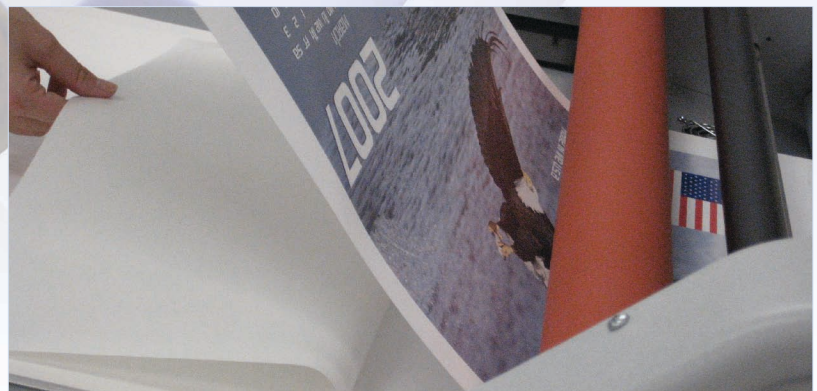
Optically Clear Mounting Adhesive (OC/OCR)



(Floor Graphics) (FI)



Ultra White Opaque Mounting Adhesive (MU)



Pre-Coated Mounting Board



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Made in the USA



| | Carrier Type | Release Liner | pH Adhesive | pH Film | Adhesive Type | Recommended Speed | Core Size | Winding |
|-----------------------|----------------------|------------------------|-------------|---------|---|-------------------|-----------|---|
| General Purpose Clear | Clear Polyester | Heavy Moisture Stable | 7 | 7 | Solvent Rubber | 3-7 fpm | 3" | Adhesive In |
| Opaque White | White Film | Heavy Moisture Stable | 7 | 7 | Solvent Rubber | 3-7 fpm | 3" | Adhesive In |
| Dual Opaque White | White Film | Medium Moisture Stable | 7 | 7 | Solvent Acrylic | 3-7 fpm | 3" | Removable Adhesive Out |
| Dual Clear | Clear Film | Paper | 7 | 7 | Solvent Acrylic | 3-7 fpm | 3" | Removable Adhesive Out |
| Standard | Clear Film | Medium Moisture Stable | 7 | 7 | Solvent Rubber | 3-7 fpm | 3" | Adhesive In |
| Standard (Acrylic) | Clear Film | Medium Moisture Stable | 7 | 7 | Solvent Acrylic | 3-7 fpm | 3" | Adhesive In |
| Optically Clear (UV) | Optically Clear Film | Dual Film/Film | 7 | 7 | Permanent/ Permanent Pressure Sensitive Acrylic | 3-7 fpm | 3" | Clear Liners - 2 |
| Removable Optically | Optically Clear Film | Dual Film/Film | 7 | 7 | Permanent/ Removable Pressure Sensitive Acrylic | 3-7 fpm | 3" | Clear Liners - 2 Removable Adhesive Out |

General Purpose

| Part # | Roll Size |
|---------|------------|
| MG25025 | 25" x 25' |
| MG38200 | 38" x 200' |
| MG41200 | 41" x 200' |
| MG41400 | 41" x 400' |
| MG43200 | 43" x 200' |
| MG43400 | 43" x 400' |
| MG51200 | 51" x 200' |
| MG51400 | 51" x 400' |
| MG61200 | 61" x 200' |

Ultra Opaque White

| Part # | Roll Size |
|---------|------------|
| MU25025 | 25" x 25' |
| MU38200 | 38" x 200' |
| MU41200 | 41" x 200' |
| MU41400 | 41" x 400' |
| MU43200 | 43" x 200' |
| MU51200 | 51" x 200' |
| MU51400 | 51" x 400' |
| MU54200 | 54" x 400' |
| MU61200 | 61" x 200' |

Optically Clear (Permanent)

| Part # | Roll Size |
|---------|------------|
| OC25025 | 25" x 25' |
| OC41200 | 41" x 200' |
| OC51200 | 51" x 200' |
| OC61200 | 61" x 200' |

Optically Clear (Removable)

| Part # | Roll Size |
|----------|------------|
| OCR41200 | 41" x 200' |
| OCR51200 | 51" x 200' |
| OCR61200 | 61" x 200' |

Standard

| Part # | Roll Size |
|----------|------------|
| MES25025 | 25" x 25' |
| MES38200 | 38" x 200' |
| MES41150 | 41" x 150' |
| MES43200 | 43" x 200' |
| MES51150 | 51" x 150' |
| MES51300 | 51" x 300' |
| MES61200 | 61" x 200' |

Dual Opaque White

| Part # | Roll Size |
|---------|------------|
| FI38200 | 38" x 200' |
| FI51200 | 51" x 200' |

Standard (Acrylic)

| Part # | Roll Size |
|-----------|------------|
| MESA51200 | 51" x 200' |

Dual Clear

| Part # | Roll Size |
|----------|------------|
| FIC38200 | 38" x 200' |
| FIC51200 | 51" x 200' |

D&K Group offers advanced finishing solutions for most digital print technology, including the popular HP and iGen systems. D&K's SuperStick® adhesive technology has been designed to tackle the specific challenges associated with laminating to hard-to-stick-to digital printer output. As printing technology constantly evolves, D&K works closely with customers and printer manufacturers to develop laminating and adhesive solutions for the latest print engines.

[Printer Compatability]

- HP
- Xerox
- Kodak
- Xeikon
- Ricoh
- Konica Minolta
- MGI
- Canon
- Most Other Digital Printers



[Available Base Films]

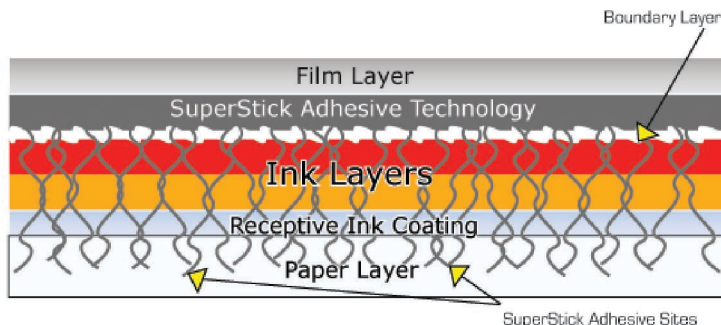
- Polyester (PET)
- Polypropylene (OPP)
- Nylon Curl-Free (NYL)
- Polyvinyl Chloride (PVC)

[Available Finishes]

- Gloss
- Semi-Gloss (PET Only)
- Matte
- Non-Reflective Matte (PET Only)

[Features & Benefits]

- SuperStick® Adhesives are operator friendly and laminate with minimal tension and pressure adjustments;
- Cost-effective - producing less scrap; it is a low cost alternative to PSA's
- SuperStick® wets out smooth and clear and gives your printed materials a three-dimensional look.
- Compatible with most digital printer output

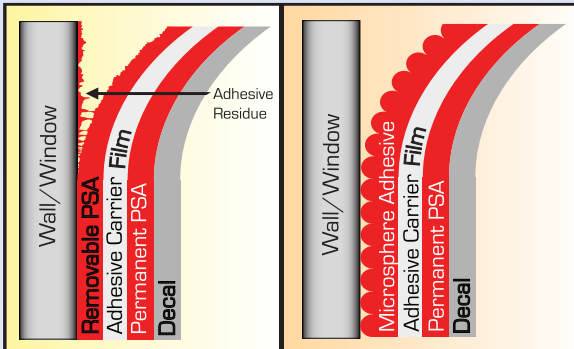


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Made in the USA 

D&K's Graphic Wall Mount Adhesive is a solvent acrylic pressure sensitive adhesive designed specifically for removable wall and window graphics. One side is coated with an extremely tacky adhesive that will permanently bond to a wide variety of media. The other side features advanced microsphere adhesive technology on a clear polyester carrier that allows you to remove or reposition the graphic without leaving adhesive residue behind. Unlike static cling graphics, Graphic Wall Mount Adhesives will remain firmly in position until you are ready to remove.

- Removes cleanly from painted walls and windows
- Adhesive remains strong even after repositioning
- Designed for temporary applications (up to one year)
- State-of-the-art microsphere adhesive technology



Traditional PSA

Microsphere Adhesive

| Part Number | Available Sizes |
|-------------|------------------------|
| MWA25025 | 25" x 25' sample rolls |
| MWA54150 | 54" x 150' rolls |
| MWA54200 | 54" x 200' rolls |

Product Specifications

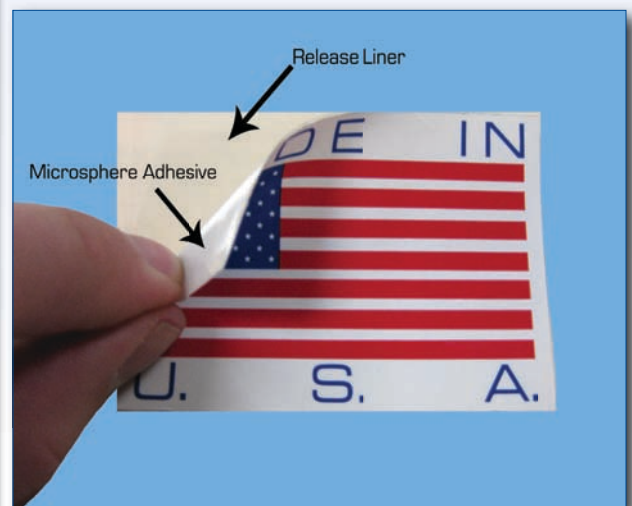
| | |
|----------------|---------------------------------|
| Thickness: | 3.5 mil |
| Release Liner: | 60# Poly-coated Moisture Stable |
| Adhesive Type: | Pressure Sensitive/Microsphere |
| Core Size: | 3" |
| Winding: | Adhesive In |



Residue-Free Graphic Removal

Recommendations

- 1) Ensure that the window or wall is completely clean prior to media application. Use soap and water to thoroughly clean the surface and allow to dry before applying graphics. Do not apply to bare drywall or walls that have been painted within 30 days.
- 2) Carefully remove a small section of the release liner from the top of the decal.
- 3) Place the exposed adhesive surface against the wall or window and slowly remove the release liner as you apply pressure to the graphic in a downward direction.
- 4) Once flat, use a squeegee or similar object to smooth out any trapped air pockets under the graphic, moving from the center out.



Decal Composition

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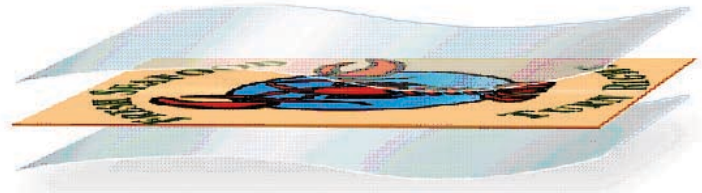


High-quality floor graphics are made simple with D&K's floor graphic solutions. Simply apply a textured D&K vinyl laminate to the face of a print and a clear or opaque floor mounting adhesive to the back for a removable floor graphic suitable for retail outlets, supermarkets, trade shows, and more.

Instructions on Making a Floor Graphic:

- Apply a textured laminating film the face of a print.
- Apply the permanent side of a floor mounting adhesive to the back of the print. The removable adhesive side that adheres to the floor will remain protected by a release liner until application.
- When installing a floor graphic, remove the release liner from the back of the graphic and press the image down firmly to the floor. Moving from the center of the graphic outwards, use a squeegee or similar object to smooth out any trapped air pockets.

Apply a textured laminating film to the face of the print



Apply a floor mounting adhesive to the back of the print



Floor Graphic Composition

Laminate

Print

Mounting Adhesive

Floor

Recommendations

- 1) Apply floor graphics to waxed tile floors only. The amount of foot traffic over the graphic will impact its longevity.
- 2) Thoroughly clean the tile before applying floor graphics. Clean the floor several inches past where the graphic will be applied to allow for the best possible adhesion. Ensure that the floor is completely dry and free of dirt and other debris prior to application.
- 3) Wash and wax the floor graphic just as you would with the surrounding tile.

D&K Floor Graphic Laminates

Pressure Sensitive UV Vinyl Textured - FG

This sturdy pressure sensitive vinyl film features a textured surface designed for floor graphic applications. The film features a flat, non-reflective textured finish that affords clear viewing and meets UL standards for slip resistance.

PSA UV Vinyl Textured

| Part # | Roll Size |
|---------|------------|
| FG38200 | 38" x 200' |
| FG51200 | 51" x 200' |
| FG61200 | 61" x 200' |

Heat Assist UV Vinyl Textured - FGK

This durable, heat assist vinyl film features D&K's patented SuperStick® adhesive. This film also features a flat, non-reflective textured finish that affords clear viewing and meets UL standards for slip resistance.

Heat Assist UV Vinyl Textured

| Part # | Roll Size |
|----------|------------|
| FGK38207 | 38" x 200' |
| FGK41207 | 41" x 200' |
| FGK51207 | 51" x 200' |

D&K Floor Graphic Adhesives

Dual Mounting Adhesive Clear - FIC

A permanent adhesive on one side and a removable adhesive on the other makes this mounting adhesive ideal for floor graphics. This product features a clear finish that may allow tile color to show through.

Dual Mounting Clear

| Part # | Roll Size |
|----------|------------|
| FIC38200 | 38" x 200' |
| FIC51200 | 51" x 200' |

Dual Mounting Adhesive Opaque White - FI

An opaque finish on this floor mounting adhesive blocks out the tile's color to make floor graphics really stand out. This mounting adhesive is especially suited for floors with dark, colored tiles or patterns.

Dual Mounting Opaque White

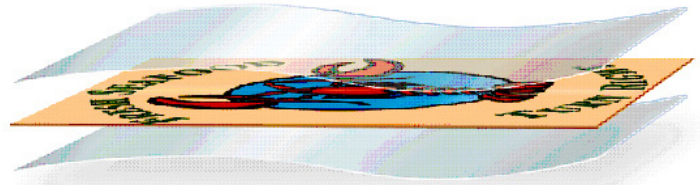
| Part # | Roll Size |
|---------|------------|
| FI38200 | 38" x 200' |
| FI51200 | 51" x 200' |

High-quality window graphics are made simple with D&K's window graphic solutions. Simply apply an optically clear mounting adhesive to the face of a print, remove the protective release liner and apply to glass, acrylic and more. Use two-sided images and apply a protective laminate to the back of the print for graphics that can be viewed from the front and back.

Instructions on Making a Window Graphic:

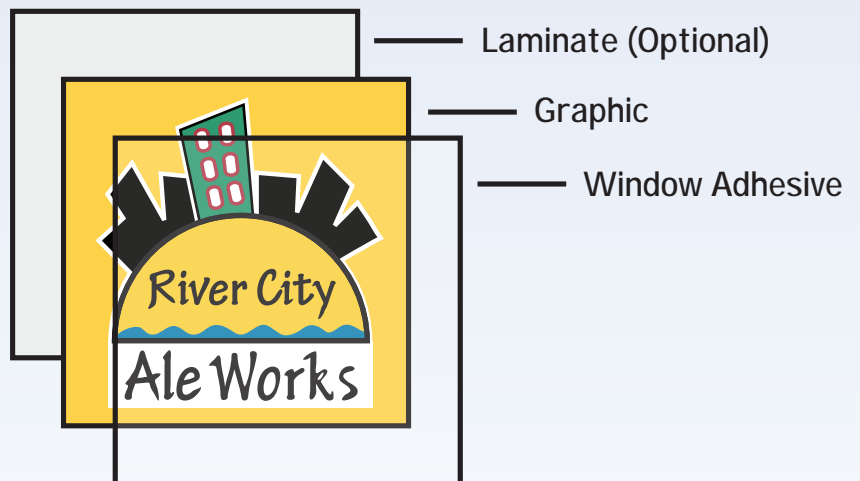
- Apply the permanent side of an optically clear adhesive to the face of a print.
- (Optional) Apply a protective laminate or backer to the back of the print.
- Remove the release liner and apply the optically clear mounting adhesive to the window/ acrylic. Move from the center of the graphic outwards, using a squeegee or similar object to smooth out any trapped air pockets.

Apply an optically clear adhesive to the face of the print



(Optional) Apply a laminate to the back of the print

Window Graphic Composition



Recommendations

- 1) Ensure that the print is completely free of dust and other contaminants. Any debris on the print will be visible in the window graphic. Thoroughly clean the window/ acrylic with soap and water before applying window graphics.
- 2) Mount graphics with a D&K Optically Clear Removable Adhesive (OCR/EOCR). If there are any issues in the production process, the graphic can be safely removed and the window/ acrylic can easily be re-used.
- 3) Use two-sided prints for window graphics that can be viewed from the front and back.

D&K Window Graphic Adhesives

Optically Clear Removable - OCR

This double-sided mounting adhesive is optically clear and features a removable side for temporary mounting applications to glass, Plexiglas, etc. The removable adhesive offers a solid bond but is designed to be easily removed within six months of application. This product includes UV inhibitors that reduce the effects of damaging rays.

Optically Clear (Removable)

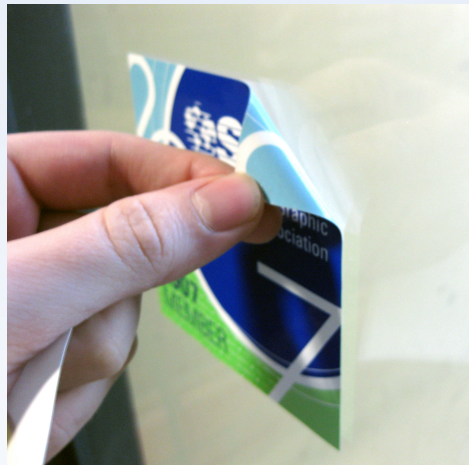
| Part # | Roll Size |
|----------|------------|
| OCR41200 | 41" x 200' |
| OCR51200 | 51" x 200' |
| OCR61200 | 61" x 200' |

Brilliance Window Adhesive - EOCR

Brilliance Window Adhesive makes mounting high-quality window graphics simple. EOGR features a textured air escape liner that allows for easy handling and bubble-free installation that can be accomplished without any sprays or chemicals.

Brilliance Window (Removable)

| Part # | Roll Size |
|-----------|------------|
| EOCR25025 | 25" x 25' |
| EOCR51150 | 51" x 150' |
| EOCR54150 | 54" x 150' |



AUTOMATIC LAMINATION CUTTER

D&K's Accumatic II, automatic lamination cutter, offers perfect precision cutting accuracy within thousandths of an inch. The microprocessor has a stepper motor drive which electronically "steps" the laminated web into position before cutting – this means more accurate cuts and a better finished product.

The stepper drive has fewer mechanical parts which means minimal maintenance. Furthermore, D&K's automatic lamination cutter only takes seconds to set up from job to job which will save you money on your labor costs.

Looking to "step up" the productivity in your laminating operation? Look to D&K's Accumatic II.

Stepper Drive Precision Cutting Within Thousandths of an Inch

Increased Productivity

Easy Set Up From Job to Job

Minimal Maintenance

Stand Optional



Accu II FS Cutter

Shown here with optional power exit tray

ACCUMATIC II FS

Equipment Specifications

D&K's Accumatic II, automatic lamination cutter, offers perfect precision cutting accuracy within thousandths of an inch. The microprocessor has a stepper motor drive.

| | |
|------------------------|--------------------------------------|
| Dimensions: | Stand Alone Table Top |
| | 38" W x 38" L x 13" H |
| Shipping Weight: | 250 lbs. |
| Electrical: | 120V, 60 cycle |
| Air: | 1cfm, 1/4hp @ 75 psi w/ storage tank |
| Sheet Size: | Width- 27" |
| | Length- No Limit |
| Speed: | Up to 40 fpm |
| Sheet Thickness Range: | 1.5 mil up to 10 mil |

Engineered to meet today's rigorous laminating standards



D&K's automatic cutter features perfect precision flush cutting within +/- .010 of an inch. With technologically advanced servo motor, the Accu II High Speed features more accuracy and less maintenance. In addition, the Accu II High Speed comes with its own stand.

Accuracy

Flush cutting accuracy within +/- .010.

Speed

Automatic or operator controlled.

Cutter Control

Closed loop servo-driven pull rollers.

Operator Interface

Easy to read 4x20 LCD display with 16-button keypad. Sheet size entered in inches or millimeters.

Modes

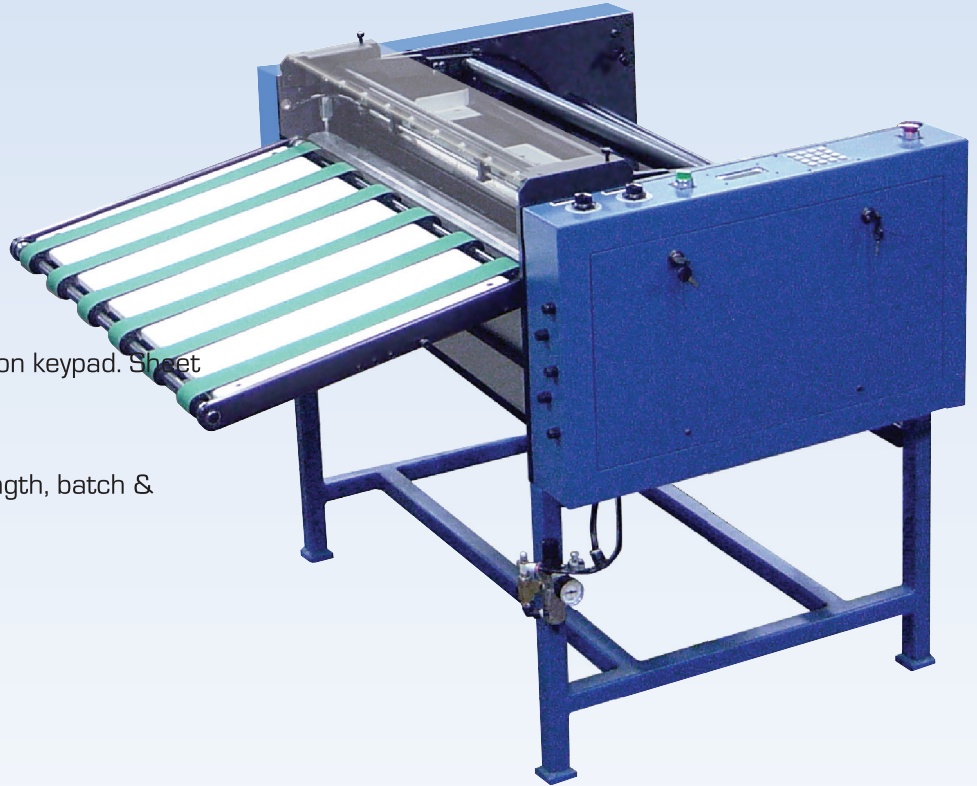
Flush cut, front/rear sealed edge, cut-to-length, batch & sheeter modes.

Infeed

Easily adjustable side guides.

Delivery

Heavy duty built-on power exit table.



Very simply, the D&K Accu II High Speed guillotine cutter will change the way you cut your laminated materials.

Specifications

| | |
|-------------------------|---------------------------------------|
| Dimensions: | 51"W x 52"L x 44"H |
| Weight: | 350 lbs. (approx.) |
| Electric: | 115V line cord, 10 amps |
| Air Requirements: | 4 cfm @ 80 psi |
| Throughput: | Max. 125 fpm; varies with sheet size. |
| Max. Web Width: | 32" |
| Max Material Thickness: | 30 mils |

The above information is presented for reference and illustration of general product characteristics only. The information does not constitute a representation or warranty relating to the suitability or fitness for a particular application or otherwise create guarantees of product performance. All material should be tested by purchaser to determine final suitability.

Made in the USA 



The Expression® De-Roller takes the curl out of prints and posters in minutes!

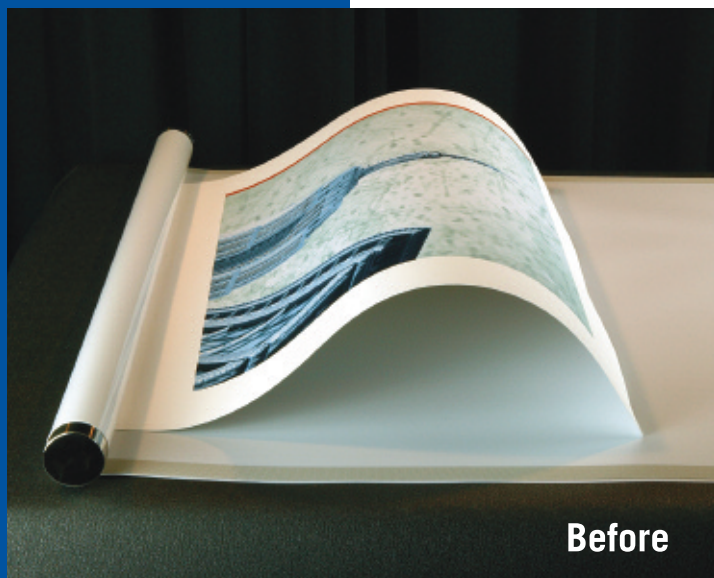
This first-of-its-kind accessory provides an ingenious solution to the curling problems plaguing framers. Now, by simply using De-Roller, you can take the curl out of posters, digital printouts, and photographic and fine art papers in minutes — without causing damage or wasting hours of your valuable time.

The process is safe, simple and much more efficient, allowing framers to increase productivity without risk.

Two Models, for art that is safely and permanently uncurled and ready to mount

De-Roller Quality Features

- Designed to get the curl out of papers that come off a roll or are stored or shipped in tubes.
- Achieve the desired flat sheet profile in just a minute or two.
- Eliminates the possibility of creasing or damage during the unrolling process.
- Timesaving, most effective alternative to flattening with glass or metal weights.
- Highest quality construction utilizes durable thermoplastic film and strong metal core.
- Friction strips hold art securely in place during the de-rolling process.
- Papers may be de-rolled prior to or after printing with no dry time needed for inks.
- Works safely on any flat, clean surface.
- Easy to use, keep clean, and store.
- Made in the USA. Patent pending.



Expression® De-Roller*

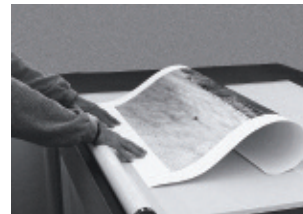
| Model | Width | Diameter |
|----------|-------|----------|
| DR 15024 | 24" | 1.5" |
| DR 15050 | 50" | 1.5" |

*Patent Pending

How to use the De-Roller

Step 1

Unroll on flat clean surface larger than the De-Roller, with tube near table edge.



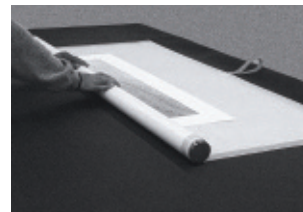
Step 2

Place curled paper on film next to tube and press down as you roll tube forward, maintaining pressure at all times.



Step 3

Once end of paper is reached leave it rolled up for a few seconds, then roll tube back towards you to its original position.



Step 4 (optional)

If necessary turn paper from front to back and repeat the process. For prints longer than film, turn 180 degrees and de-roll from opposite sides.

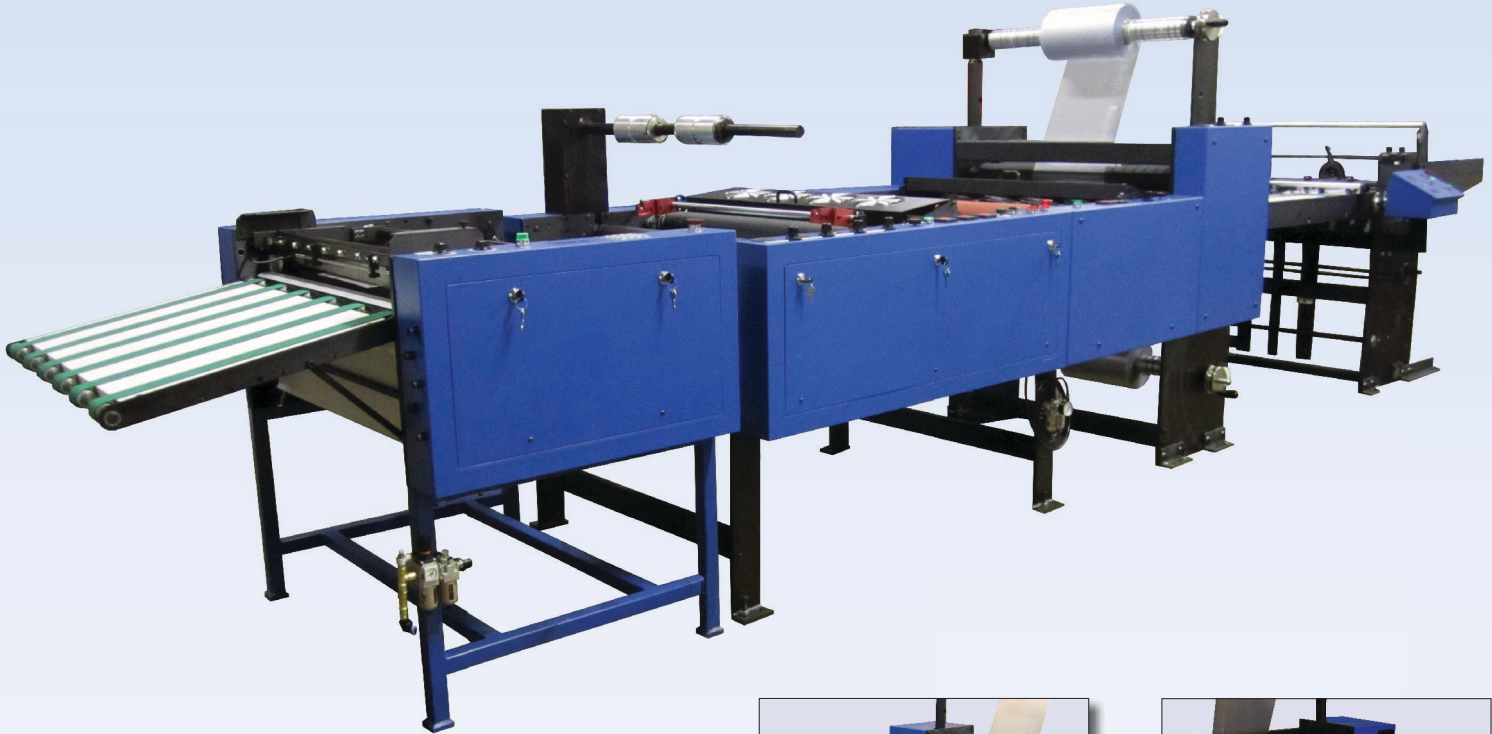


Expression® Framing Products
D&K Group, Inc.
206 Cooper Street, Suite 111
Statesville, NC 28677

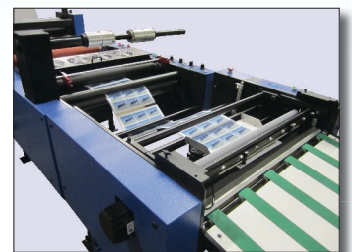
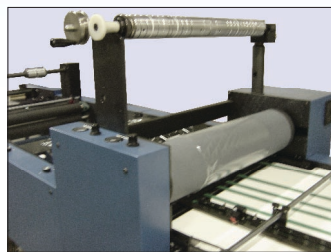
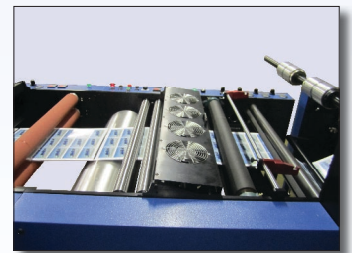
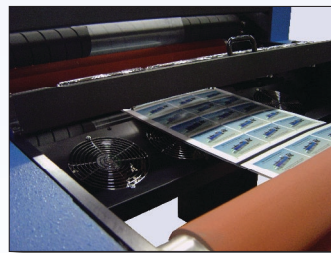
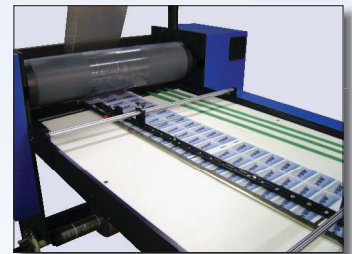
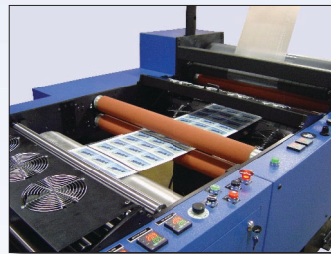
Customer Service and
Technical Service:
Tel: 888-240-6021

www.forframersonly.com
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D&K revolutionizes the plastic card manufacturing process with the introduction of the Double Kote Card System. Utilizing materials traditionally used in the platen lamination process, this system provides dramatically increased speeds while reducing operational costs. High gloss and matte finish card manufacturing has never been easier.



- ❑ Compatible with rigid vinyl, styrene, polypropylene, and other synthetic papers up to 24 mil thick
- ❑ Combine printable polyester or PVC base films with D&K's SuperStick® adhesive line for unparalleled card strength
- ❑ Flexibility to produce various types of non-secure and secure cards
- ❑ Production speeds with PVC films at 3 - 4 times that of hydraulic lamination
- ❑ Produce sheets or run inline with a diecutting system while requiring only one operator from start to finish



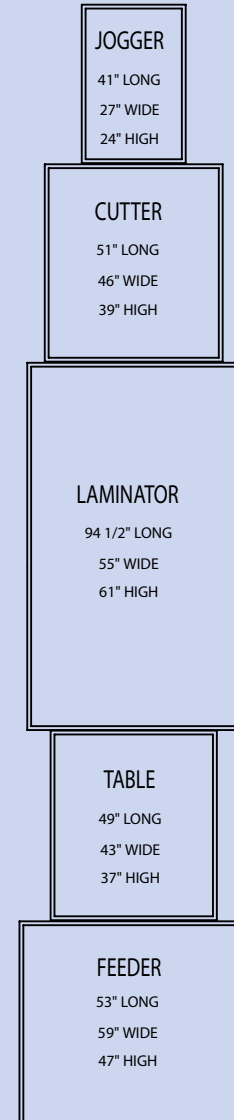
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Technical Specifications

| | |
|--------------------------|---|
| Dimensions: | 5'W x 24'5"L x 5'2"H |
| Clearance: | 5' all sides |
| Electrical: | 230V 100 amp 3 phase (w/ neutral and ground) |
| Air: | 12 cfm @ 100 psi |
| Warmup Time: | 15 minutes |
| Pre Heat Running Temp: | 70° - 300° F |
| Nip Roller Running Temp: | 70° - 350° F |
| Films: | PET, OPP, PVC |
| Film Loading Times: | 3 - 5 Minutes |
| Max Roll Diameter: | 18" |
| Max Roll Weight: | 150 lbs. |
| Max Roll Width: | 31" |
| Min. Sheet Size: | 8.5" x 11" |
| Max Sheet Size: | 31" x 40" |
| Min Substrate Weight: | 8 mil |
| Max Substrate Weight: | 24 mil |
| Feeder Pile Height: | 29" |

Foot Print



Available Options

| | |
|-----------------|-----------------------------|
| >> Chiller Unit | >> Corona Treater |
| >> Preloader | >> Inline Mag Striping Unit |

Feeder

The Double Kote Card System is equipped to handle a wide range of stocks giving you more flexibility. This state of the art feeder also aligns the sheet, ensuring consistent gap – therefore making the laminating process more accurate from start to finish - with less spoilage.

Laminator

The Double Kote Card system provides accurate heat and nip pressure controls, perfect for even the toughest offset and digital prints. This system is specifically designed to laminate PVC films 3 - 4 times faster than platen processes. The system also includes swing-out mandrels for easy film changeovers.

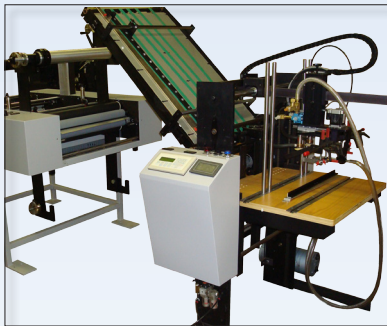
Cutter

Accu II HS cutter features flush cutting up to +/- .010 of an inch. With a servo-motor, the Accu II features more accuracy and less maintenance. Guillotine-style cutter with modes that include flush cut, front/rear-sealed edge, cut to length, batch and sheeter.

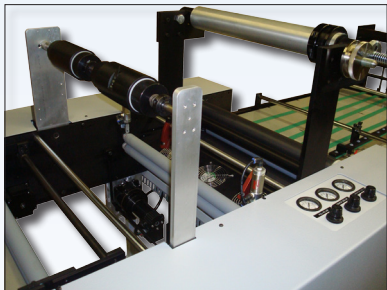
The increasing trend of digital applications in the print finishing industry has prompted D&K to introduce our latest answer to this growing need - the new and improved Double Kote Digital. This two sided laminating system has been upgraded with operator-friendly features that make setup and operation quick and easy.



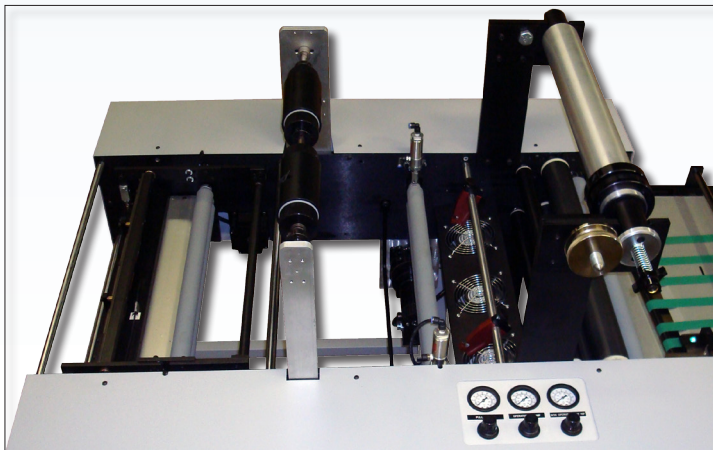
Digital Control Panel



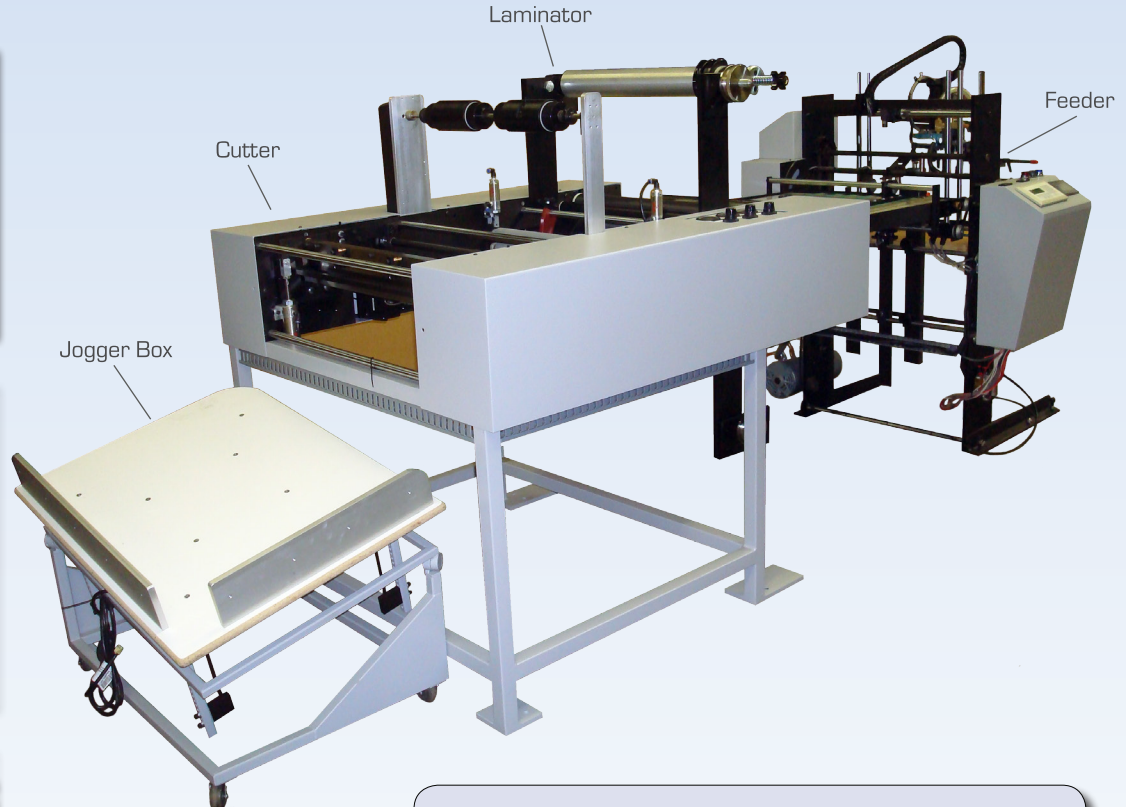
Sheet Feeder With Pivoting Belt Table



Optional Takeup Mandrel for Inline Slitting



Double Sided Laminator & Heavy Duty Cutter



- New pivoting belt table on the feeder allows easy access for film setup and changeovers.
- Improved inline slitting system with new scrap takeup mandrel.
- Belt registration table accurately guides sheets and ensures straight, consistent cuts.
- Compact design requires minimal floor space.
- Digital control panel for precision adjustments and reduced scrap.
- Lamination working width up to 20" wide to handle virtually all digital printed stock.
- Heavy-duty in-line guillotine cutter accurate to within +/- 1/16 of an inch.
- Made In the U.S.A.

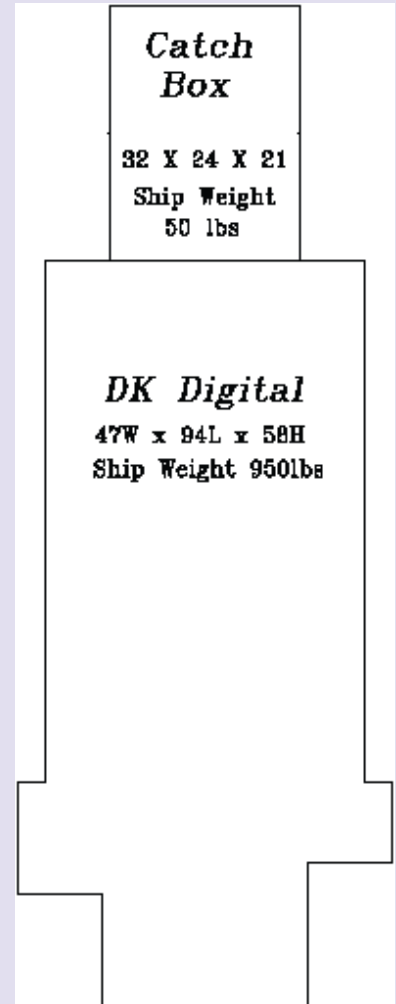
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Technical Specifications

| | |
|----------------------|---------------------------------------|
| Dimensions: | 98" x 43" x 58" |
| Weight: | 900 lbs. |
| Electrical: | 230V 30A |
| Air: | 8 CFM |
| Warmup Time: | 20 Minutes |
| Speed: | up to 20 fpm |
| Min. Sheet Size: | 8 ¹ / ₂ " x 11" |
| Max Sheet Size: | 20" x 25" |
| Min Sheet Thickness: | 80 lb. |
| Max Sheet Thickness: | 10 pt. |

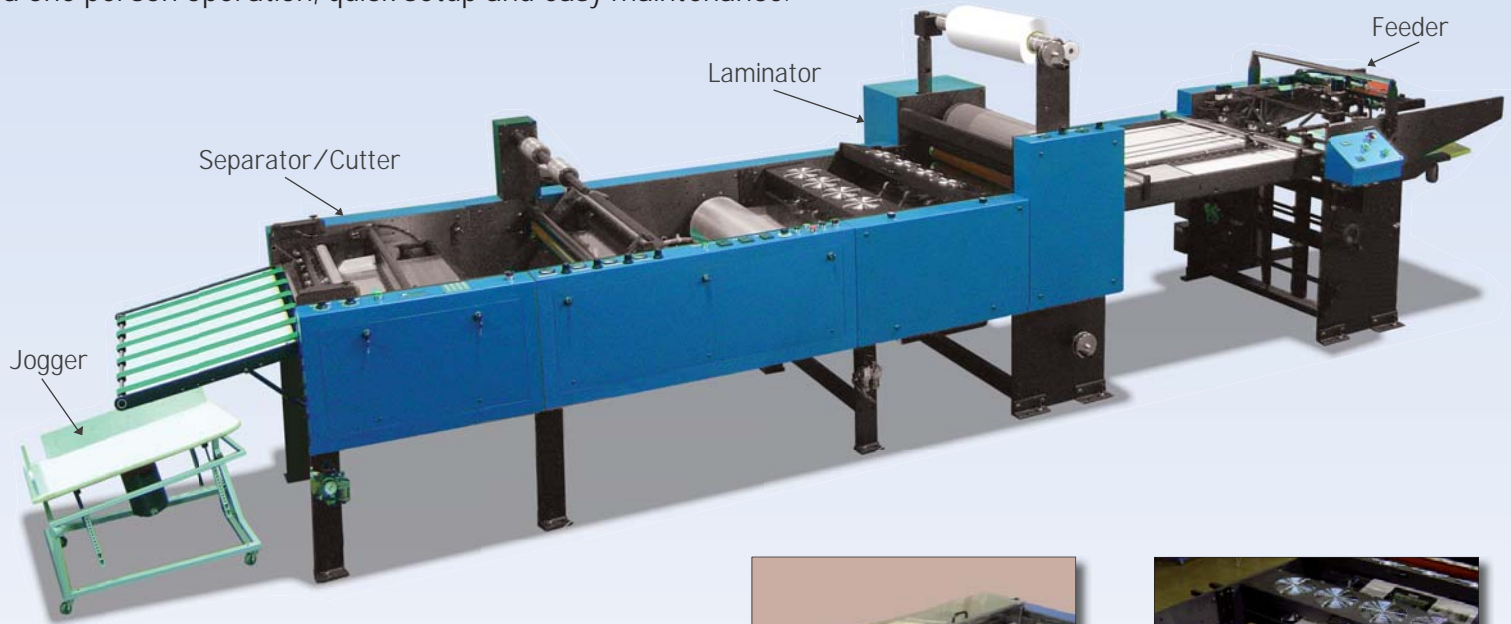
Foot Print



Double Kote NT HS System

Narrow Format Equipment

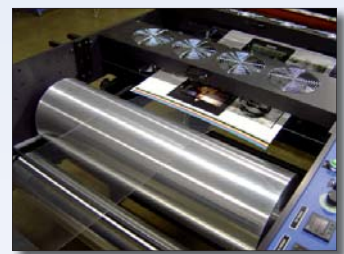
Developed by the company that engineered the proven, still popular, two-sided Double Kote laminator, comes the Double Kote NT HS. Comprised of a high-speed feeder, belt registration table, laminator, cutter and a motorized jogger table. The Double Kote NT HS not only offers incredibly fast speeds on thick films, but also the simplicity of a one person operation, quick setup and easy maintenance.



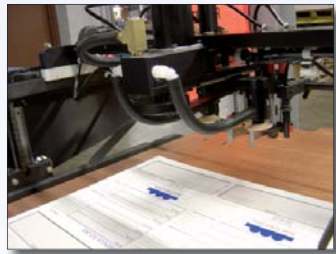
- o Increased flexibility with stock sizes. Sheets from 8.5" x 11" up to 31" x 40."
- o NT Rollers preheat without water or oil, which makes them virtually "maintenance free."
- o Feeder delivers a consistent gap ensuring an accurate process from start to finish whether using the Accu II HS cutter or going inline into a die cutter.
- o 2" diameter heated nip rollers allow for excellent bond with 1.3 - 15 mil films on litho prints.
- o Dual fan banks and a chill roller provide web cooling for excellent clarity and cleaner cuts, even on thick films at high speeds.



Cutter/Blade Separator



Chill Rollers



Feeder



Dual Cooling Fan Banks



NT Roller®/Swingout Mandrel



Nip Rollers

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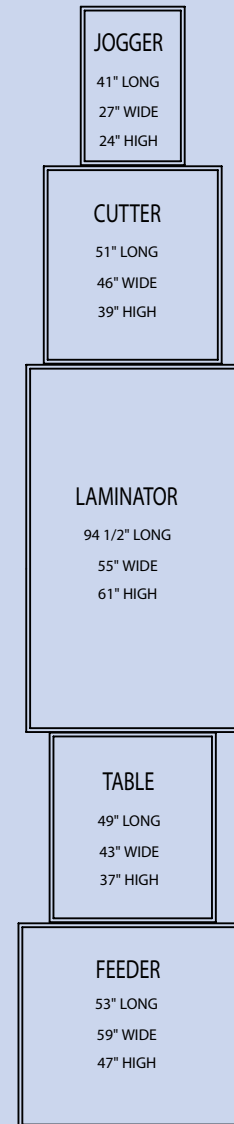
Technical Specifications

| | |
|--------------------------|--|
| Dimensions: | 5'W x 24'5"L x 5'2"H |
| Clearance: | 5' all sides |
| Electrical: | 230V 80 amp 3 phase (w/ neutral and ground) |
| Air: | 12 cfm @ 100 psi |
| Warmup Time: | 15 minutes |
| Pre Heat Running Temp: | 70 ⁰ - 300 ⁰ F |
| Nip Roller Running Temp: | 70 ⁰ - 250 ⁰ F |
| Films: | PET, OPP, PVC |
| Film Loading Times: | 3 - 5 Minutes |
| Max Roll Diameter: | 18" |
| Thickness: | 1.3mil - 15mil |
| Max Roll Weight: | 150 lbs. |
| Max Roll Width: | 31" |
| Min. Sheet Size: | 8.5" x 11" |
| Max Sheet Size: | 31" x 40" |
| Min Substrate Weight: | 80 lb. text |
| Max Substrate Weight: | 20 pt. board |
| Feeder Pile Height: | 29" |
| Speed: | up to 125 fpm (feet per minute) |

Available Options

- >> Chiller Unit
- >> Preloader

Foot Print



Feeder

The Double Kote NT HS System is equipped to handle a wide range of stocks giving you more flexibility. This state of the art feeder also aligns the sheet ensuring consistent gap – therefore making the laminating process more accurate from start to finish.

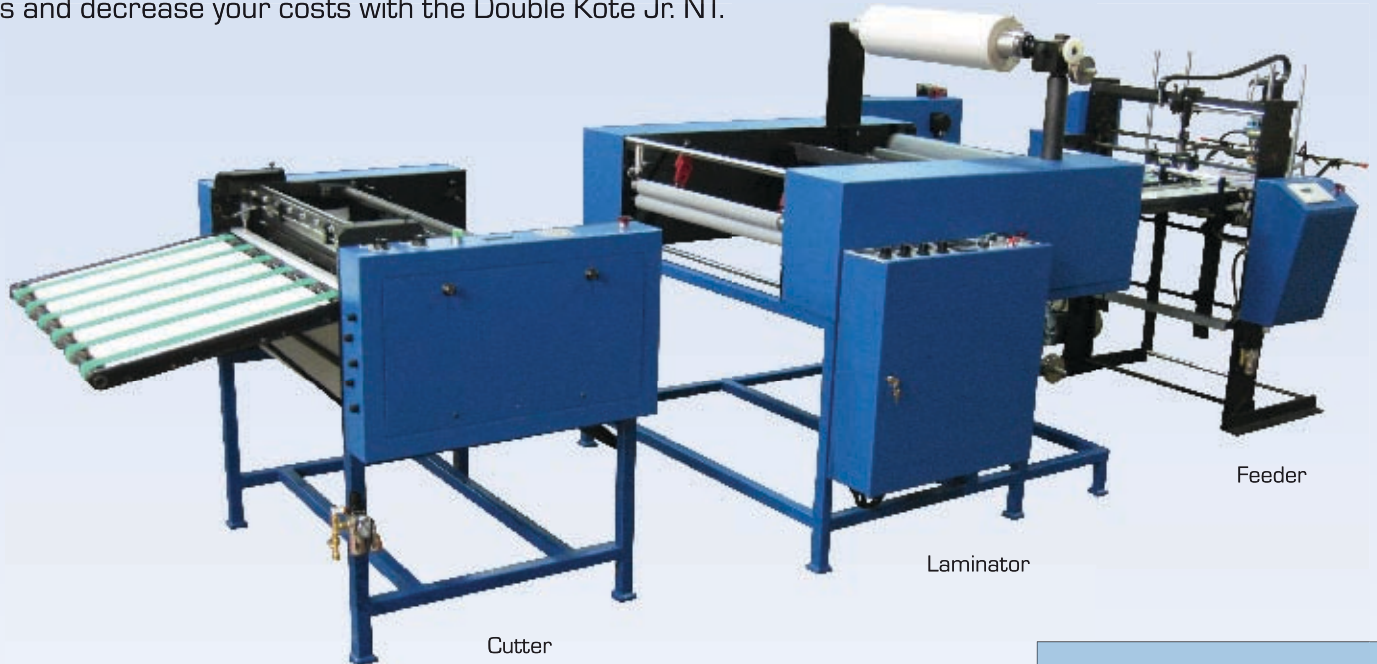
Laminator

The Double Kote NT HS system provides accurate heat and nip pressure controls, perfect for even the toughest offset and digital prints. Dual bank fans along with the optional chill roller allow the HS system to run 10-mil film at speeds to keep up with even the fastest die cutter. The system also includes swing-out mandrels for easy film changovers.

Separator

Accu II HS cutter features flush cutting up to +/- .010 of an inch. With a servo-motor, the Accu II features more accuracy and less maintenance. Guillotine-style cutter with modes that include flush cut, front/rear-sealed edge, cut to length, batch and sheeter.

Keeping with our reputation as the most cost effective manufacturer of durable, proven, mid-size equipment in the marketplace, our Double Kote Jr. NT is equipped to run polyester and polypropylene with equal ease. The Double Kote Jr.'s NT roller allows for maintenance-free operation on an extremely durable and reliable machine. Increase profits and decrease your costs with the Double Kote Jr. NT.



Feeder

Laminator

Cutter

- Available in full system or purchase each component as your business grows.
- Versatile laminating width of 26".
- Sheet feeder available in 27"x30" or 27"x40".
- Swing out mandrels and touch pad controls for quick change overs and precision adjustments.
- Full system needs only one operator, saving labor.
- Revolutionary NT roller holds temperature to +/- 3 degrees Fahrenheit throughout operation.
- Uses fans for rapid web cooling and an Accu II HS cutter for sealed edge or flush cutting.
- Ability to run 10 mil films at up to 25 fpm.



Sheet Feeder



26' Wide Laminator



Cutter/Blade Separator



Belt Table & NT Roller®



Technical Specifications

| | |
|----------------------|---|
| Dimensions: | 5'W x 19.75"L x 5'H |
| Electrical: | 220V single phase 50 amp (w/ neutral) |
| Air: | 8 cfm @ 80 psi |
| Warmup Time: | 20 Minutes |
| Speed: | 1.5 mil - 50 fpm 3 mil - 40 fpm 5 mil - 30 fpm 7 mil & 10 mil - 25 fpm |
| Min. Sheet Size: | 8 1/2" x 11" |
| Max Sheet Size: | 26" x 40" |
| Min Sheet Thickness: | 80 lb. Text |
| Max Sheet Thickness: | 20 pt. Board |

Foot Print



Feeder

The new feeder for the Double Kote Jr. System is equipped to handle a wide range of stocks, giving you more flexibility. To keep up with the demand of shorter run digital printing, we have redesigned the feeder to be more accessible for the operator and feed down to the very last sheet. This state-of-the-art feeder also registers the sheet, ensuring consistent gap and making the laminating process more accurate from start to finish.

Laminator

The Double Kote Jr. NT laminator is one that stands alone. Whether you are just starting in two-sided finishing or a seasoned veteran, this laminator will handle your job. The Double Kote Jr. features heated NT and nip rollers that maintain the temperature throughout the run to help maximize your production speed. The system also comes equipped with swing-out mandrels.

Separator

Accu II HS cutter features flush cutting up to +/- .010 of an inch. With a servo-motor, the Accu II features more accuracy and less maintenance. Guillotine-style cutter with modes that include flush cut, front/rear-sealed edge, cut to length, batch and sheeter.

The EXP 42" Plus Laminator is a heavy duty, industrial strength wide format laminating machine. It features variable speed, heated rollers, stand, and an optional release liner rewind. It is designed for multi-purpose laminating and is ideal for wide format digital output. The EXP 42" Plus Laminator is a perfect fit for all of your print finishing needs, and much more.



Easy To Use

- Mounter, Laminator, Encapsulator
- Fast set-up and easy operation
- Roller lift for easy film loading
- In-line slitter for trimming during lamination (optional)
- Variable roller pressure
- Accepts low-melt, thermal and pressure sensitive films
- Accommodates substrates up to 1/2" thick
- Accommodates rolls up to 8" in diameter
- Release liner rewind (optional)

Operator-Friendly

- "Ready" and "Wait" lights indicate when the laminator has reached preset temperatures
- Independent upper and lower electronic temperature controls with LED display
- Spring-Loaded adjustable pressure on laminating and pull rollers for smooth, even lamination
- Foot switch allows hands-free operation for guided materials during lamination (optional)
- Auto-grip shafts for easy loading of film

Heavy Duty

- Designed for mounting and laminating low-temp, thermal and pressure sensitive films
- Heated rollers for a variety of films
- Heavy-Duty forward/reverse variable speed motor
- Sturdy feed-back table with adjustable feed guide
- Heavy-Duty top grade silicone rubber rollers
- Heavy-Duty chain and sprocket drive

Cooling Fans

- Four high-capacity forced air cooling fans



Dual Heated Silicone Rollers



Speed Control & FWD/REV



Nip & Pull Roller Adjustment



Temperature Control

Technical Specifications

| | |
|--------------------------|-----------|
| Working Width: | 41" |
| Laminator Width: | 57" |
| Height: | 19 1/4" |
| Depth (with feed tray): | 27 1/2" |
| Net Weight: | 205 lbs. |
| Shipping Weight: | 420 lbs. |
| Speed: | 0 -10 fpm |
| Maximum Temperature: | 300° F |
| Maximum Aperture: | 1/2" |
| Roller Diameter: | 3" |
| Air Requirements: | N/A |
| Electrical Requirements: | 230V 30A |

Available Options

- >>Foot switch
- >>Release Liner Rewind
- >>Slitter Kit



Patent Information
US D544,893 S
Laminator



EXP 42+ Video:
Scan the code using a QR code reader or visit [YouTube.com/DKGroupInc](https://www.youtube.com/DKGroupInc)